EE-6253/6254

Floor Plate Two Post Lift Manual Release Lifting Capacity: 3200KG/4000KG

INSTALLATION, OPERATION AND MAINTENANCE MANUAL





Read this entire manual carefully and completely before installation or operation of the lift.

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1. IMPORTANT SAFETY INSTRUCTIONS

1.1 Important notices

Ever-Eternal will offer one-year's quality warranty for the whole machine, during which any quality problem will be properly

solved to the user's satisfaction. However, we will not take any responsibility for whatever bad consequence resulted from improper installation and operation, overload running or unqualified ground condition.

This 2-posts lift is specially designed for lifting motor vehicles that weighs within its outmost lifting capacity. Users are not allowed to use it for any other purposes. Otherwise, we, as well as our sales agency, will not bear any responsibility for accidents or damages of the lift.

Make sure to pay careful attention to the label of the lifting capacity attached on the lift and never try to lift cars with its weight beyond.

Read this manual carefully before operating the machine so as to avoid economic loss or personnel casualty incurred by wrong operation.

Without our professional advice, users are not permitted to make any modification to the control unit or whatever mechanical unit

1.2 Qualified personnel

- 1.2.1 Only these qualified staff, who have been properly trained, can operate the lift.
- 1.2.2 Electrical connection must be done by a competent electrician.
- 1.2.3 People who are not concerned are not allowed in the lifting area.

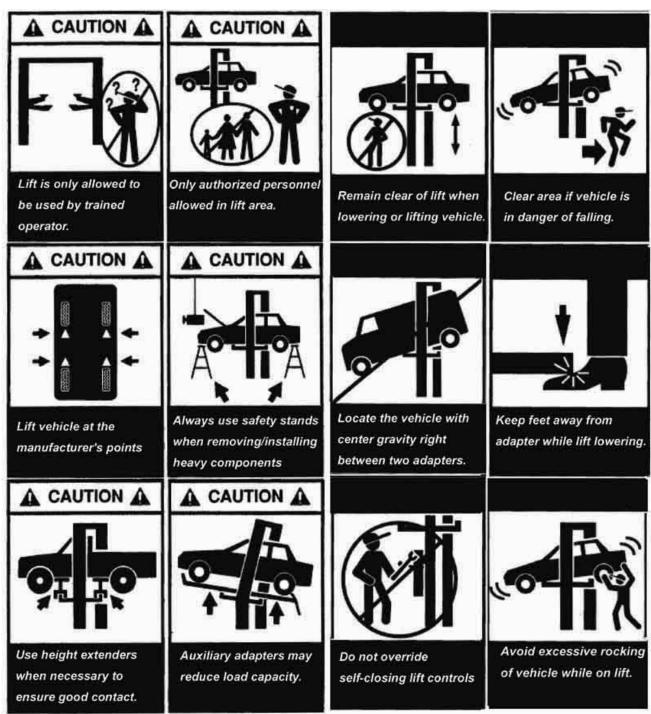
1.3 Danger notices

- 1.3.1 Do not install the lift on any asphalt surface.
- 1.3.2 Read and understand all safety warnings before operating the lift.
- 1.3.3 The lift, if is not specially designed upon customer's request, is not fit for outdoor use.
- 1.3.4 Keep hands and feet away from any moving parts. Keep feet clear of the lift when lowering.
- 1.3.5 Only these qualified people, who have been properly trained, can operate the lift.
- 1.3.6 Do not wear unfit clothes such as large clothes with flounces, tires, etc, which could be caught by moving parts of the lift.
- 1.3.7 To prevent evitable incidents, surrounding areas of the lift must be tidy and with nothing unconcerned.
- 1.3.8 The lift is simply designed to lift the entire body of vehicles, with its maximum weight within the lifting capacity.
- 1.3.9 Always insure the safety latches are engaged before any attempt to work near or under the vehicle.
- 1.3.10 Make sure to place the lifting pads to the positions as suggested by vehicle makers and when gradually lift the vehicle to the desired height, operators should be certain that the vehicle will not slant, roll-over or slide in lifting process.
- 1.3.11 Check at any time the parts the lift to ensure the agility of moving parts and the performance of synchronization. Ensure regular maintenance and if anything abnormal occurs, stop using the lift immediately and contact our dealers for help.
- 1.3.12 Lower the lift to its lowest position and do remember to cut off the power source when service finishes.
- 1.3.13 Do not modify any parts of the lift without manufacturer's advice.
- 1.3.14 If the lift is going to left used for a long time, users are required to:
- a. Disconnect the power source;
- b. Empty the oil tank;
- c. Lubricate the moving parts with hydraulic oil.

Attention: For environment protection, please dispose the disused oil in a proper way.

1.4 Warning signs

All safety warning signs attached on the machine are for the purpose of drawing the user's attention to safety operation. The labels must be kept clean and need to be replaced when they are worn-out or have dropped. Read the explanations of the labels carefully and try to memorize them.



1.5 Sound Level

The sound emitted from the lift should not exceed 75DB. For the sake of your health, we suggest putting a noise detector in your working area.

1.6 Training

Only these qualified people, who have been properly trained, can operate the lift. We are quite willing to provide professional

training for the users when necessary.

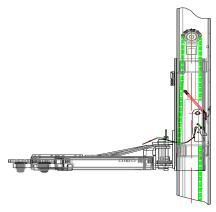
2. Overview of the lift

2.1 General descriptions

This floor plate two posts lift is composed of posts, carriages, lifting arms, cylinders and motor unit, etc.

The lift is drove by an electro- hydraulic system. The gear pump delivers hydraulic oil to oil cylinders and pushes upwards its piston. The piston drives the chain to raise the carriage and the lifting arms. During lifting process, the safety latch will automatically and firmly bite with the safety teeth block in the posts. Therefore, no sudden dropping-down will happen in case the hydraulic system beaks down.

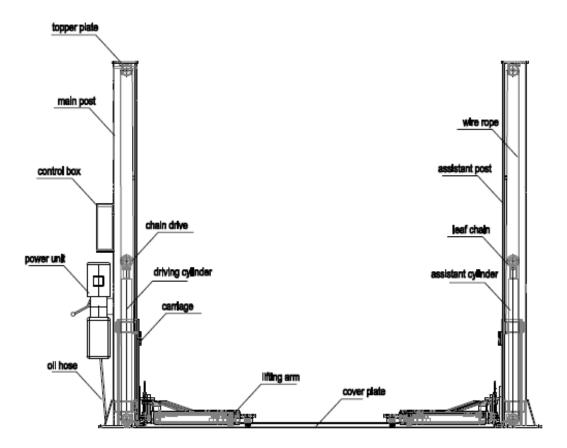
Safety structure:



2.2 Technical data

| Model | Lifting capacity | Lifting time | Lifting height | Height | Width | Width between posts |
|---------|------------------|--------------|----------------|--------|--------|---------------------|
| EE-6253 | 3200kg | 50 Sec | 1900mm | 2827mm | 3420mm | 2830mm |
| EE-6254 | 4000kg | 50 Sec | 1900mm | 2827mm | 3420mm | 2830mm |

2.3 Construction of the lift



3.Installation instructions

3.1 Preparations before installation

3.1.1 Tools and equipments needed

- ✓ Appropriate lifting equipment
- ✓ Anti-abrasion hydraulic oil.
- ✓ Rotary Hammer Drill with 3/4" drill bit.
- Chalk and tape measure, magnetic plump, 8 metersΦ15 level pipe.
- ✓ Sockets and open wrenches, a set of inside hex wrenches ,cross and straight screw drivers.
- ✓ Hammer, 4pounds, sharp nose pliers, Φ17,Φ19,Φ22 socket spanners₀

3.1.2 List for parts checking --- Annex 1 (Packing list)

Unfold the package and check if any parts missed as per Annex 1. Do not hesitate to contact us in case any parts missed, but if you do not contact us and insist installating upon the lack of some parts, Ever-eternal as well as our dealers will not bear any responsibility for this and will charge for any parts subsequently demanded by the buyer.

3.1.3 Ground conditions

The lift should be fixed on a smooth and solid concrete ground with its strength more than 3000psi, tolerance of flatness less than 5mm and minimum thickness of 200mm. In addition, newly built concrete ground must undergo more than 28days' cure and reinforcement.

3.2 Precautions for installation

- 3.2.1 Make sure the two posts stand paralleled and are vertical to the ground. No slanting.
- 3.2.2 Joints of oil hose and wire rope must be firmly connected in order to avoid the looseness of wire rope and leakage of oil hose.

- 3.2.3 All bolts should be firmly screwed up.
- 3.2.4 Do not place any vehicle on the lift in the case of trial running.

3.3 Installation



Step 1: Remove the packaging, take out the carton for accessories and cover plate. Please do read and understand this manual thoroughly before next step.

Step 2 : Firstly, put something supporting between the two posts or suspend one of the posts by a crane and then remove the bolts on the package

Attention: Please pay special attention not to let the post fall down because it may cause casualty or bring damages to the accessories fixed in the post.

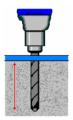
Step 3: When the first post has been taken away, place something supporter under the second post and then remove the bolts on the package.

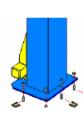
Step 4: Fix the standing position for the two posts and erect the main and assistant post, with a width of 2830mm between them.

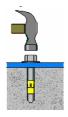
- 1. Unfold the package and decide on which post the power unit will be mounted.
- 2. Draw an outline of the base plate on the ground with chalk and ascertain the position for the post.

Step 5: Erect the posts, main post first and then the assistant post

- 1. Drill anchor holes for each plug bolts on the ground with an electrical drill. Make sure to drill vertically.
- 2. After holes have been drilled, remove thoroughly the debris and dust in them and ascertain that the posts stay upon the circle previously drew by chalk.

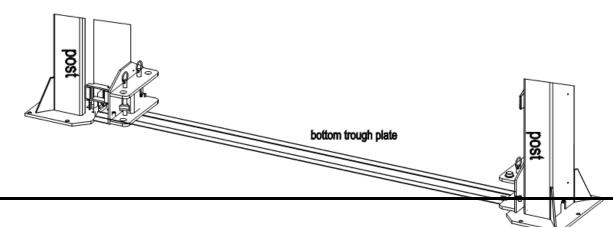






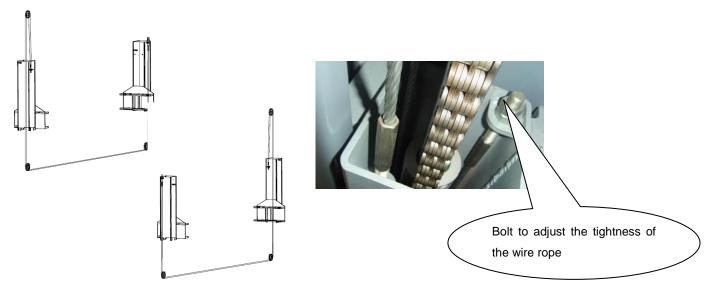


Step 6: Install the bottom trough plate



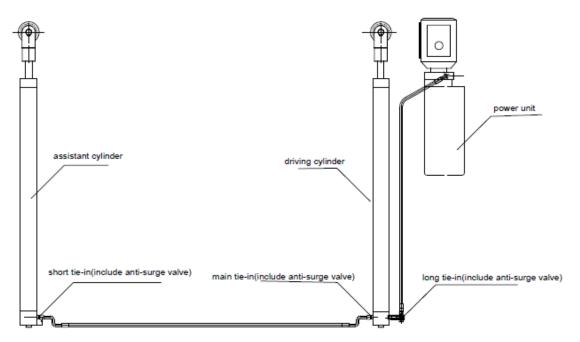
Step7: Connect the wire rope

- 1. Raise carriages on both sides approximately 800mm above the ground.
- 2. Make sure that the safety locks on each column are fully engaged before attempting to route equalizer cables.
- 3. Carriages must be on the same height from the floor before proceeding.
- 4. Install according to the diagram of wire rope.
- 5. After the wire rope has been fixed, adjust and make rope at both sides be with the same tightness which could be judged by the sound emitted during lifting process. If currently installers can not ascertain, they can make adjustment in trial running process.
- 6. Grease the wire rope and chain after they have been fixed. (It is a must.)



Step8: Connect the oil hose

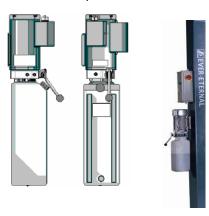
- 1 Make sure all hose ends are clean.
- 2. Connect the oil hose as per the following diagram.

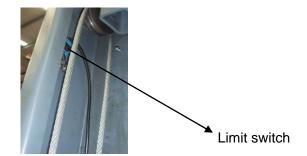




Step9: Mount the power unit and the control box

- 1. Mount the power unit onto the main post.
- 2. Connect the power unit with the control box as per the wiring diagram.

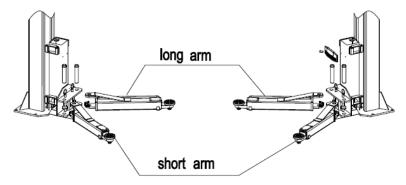




3. Connect the limit switch

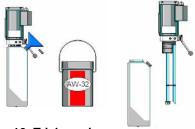
Step10: Install the lifting arms

Connect the lifting arm and the carriage by pins. Install the swing arms on the carriages and make sure the safety lock and safety teeth are well matched.



Step11: Fill with hydraulic oil

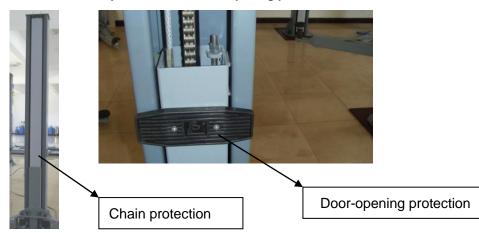
The volume of oil tank is 10L. To insure the lift work normally, the amount of oil in it should reach 80% of the tank's total volume.



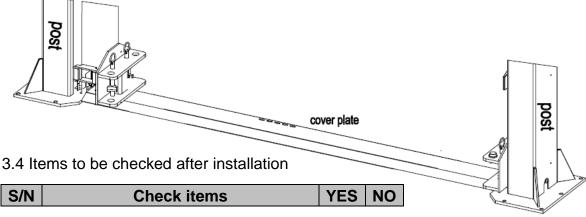
Step12: Trial running

- 1. Do refer to the operation instructions in advance and keep in mind that no vehicle left on the lift in the process of trial running.
- 2. Check if all the connections are in good condition.

Step 13: Install the chain protection and door-opening protection



Step14: Install the cover plate



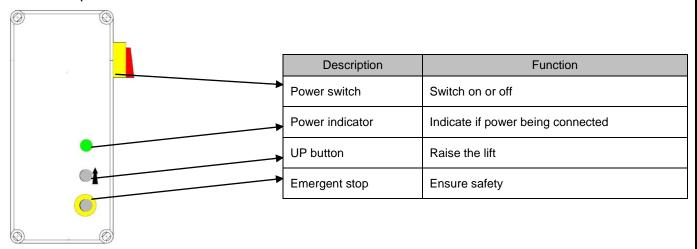
| 1 | Are the posts vertical to the floor? | |
|---|---------------------------------------------------|--|
| 2 | Are the two posts paralleled? | |
| 3 | Is the oil hose well connected? | |
| 4 | Is the wire rope well connected? | |
| 5 | Are all lifting arms well fixed? | |
| 6 | Are electrical connections right? | |
| 7 | Are the rest joints firmly screwed? | |
| 8 | Are all items need lubricating added with grease? | |

4. Operation instructions

4.1 Precautions

- 4.1.1 Check all the joints of oil hose. Only when there is no leakage, the lift can start work.
- 4.1.2 The lift, if its safety device malfunctions, shall not be used.
- 4.1.3 The machine shall not lift or lower an automobile if its center of gravity is not positioned midway of the swing arms. Otherwise, the Ever-Eternal as well as our dealers will not bear any responsibility for any consequence resulted thereby.
- 4.1.4 Operators and other personnel concerned should stand in a safety area during lifting and lowering process.
- 4.1.5 When lifting arms rise to the desired height, switch off the power at once to prevent any mal-operation done by unconcerned people.
- 4.1.6. Make sure the safety lock of the lift is engaged before start working under the vehicle and no people under the vehicle during lifting and lowering process.

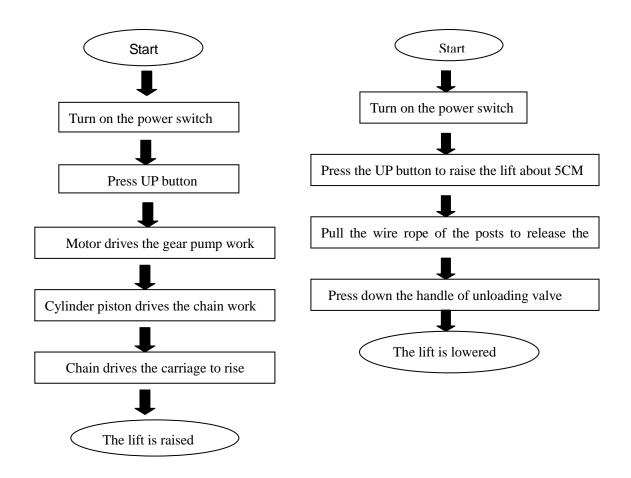
4.2 Descriptions of control box



4.3 Flow chart for operation

Raising

Lowering



4.4 Operation instructions

Raise the lift

- 1. Make sure that you have read and understood the operation manual before operation.
- 2. Park the vehicle between two posts.
- 3. Adjust the lifting arms until they reach the supporting positions of the vehicle and make sure the gravity of vehicle located in the center of four lifting arms.
- 4. Switch on and press the "UP" button on the control box until pads of lifting arms touched the prop-position of vehicle.
- 5. Keep on raising the vehicle to let it have a bit clearance from the ground and check again its stability.
- 6. Raise the vehicle to the desired height, check it is safe or not, press down the handle of unloading valve to have the safety lock engaged, turn off the emergency stop button and then perform maintenance or repair work underneath.

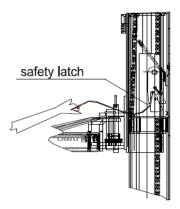
Lower the lift

- 1. Switch on.
- 2. Press the UP button to loose the safety lock.
- 3. Pulling the wire rope (SAFETY LATCH) on each post to release the safety lock before lowering.
- 4. Lower the lift by pressing the handle of manual unloading valve.
- 5. After the lifting arms lowed to the lowest position, pull them to the horizontal position and clear up all the obstacles.
- 6. Drive the vehicle away.

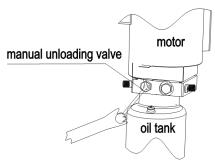
4.5 Emergency lowering in case of no power

The carriage is not engaged:

a. Pull off the safety latch release wires on the two posts.

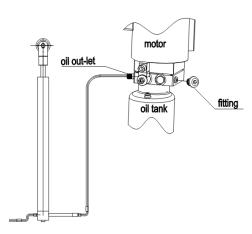


b. Press the handle of the manual unloading valve to lower the carriage.

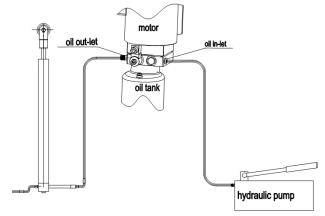


The carriage is engaged:

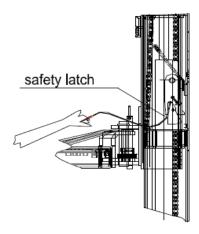
a. Screw off the fitting (opposite to the oil out-let) to connect the manual hydraulic pump.



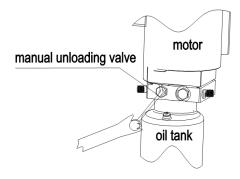
b. Press the handle of the hydraulic pump (optional) to supply oil to the cylinder and release the lock.



C. Pull on the early ration steel whose attached on the two pools.



d. Press the handle of the manual unloading valve to lower the carriage.



5. Trouble Shooting

ATTENTION: If the trouble could not be fixed by yourself, please do not hesitate to contact us for help .We will offer our service

at the earliest time we can. By the way, your troubles will be judged and solved much faster if you could provide us more details or pictures of the trouble.

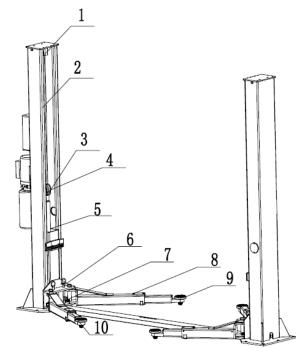
| TROUBLES | CAUSE | SOLUTION | |
|---------------------------------|-----------------------------------------------------------|-------------------------------------------|--|
| Abnormal noise | Abrasion exists on insider surface of the posts. | Grease the inside of the post. | |
| | Trash in the post. | Clear the trash | |
| | The wire connection is loose. | Check and make a good connection. | |
| Motor does not run and will not | The motor is blown. | Replace it. | |
| rise | The limit switch is damaged or the wire | Connect it or adjust or replace the limit | |
| | connection is loose. | switch. | |
| | The motor run reversely. | Check the wire connection. | |
| | Overflow valve is loose or jammed. | Clean or adjust it. | |
| Motor runs but will not raise | The gear pump is damaged. | Replace it. | |
| Wotor runs but will not raise | Oil level is too low. | Add oil. | |
| | The oil hose became loose or dropped off. | Tighten it. | |
| | The cushion valve became loose or jammed. | Clean or adjusts it. | |
| | The oil hose leaks. | Check or replace it. | |
| | The oil cylinder is not tightened. | Replace the seal. | |
| Carriages go down slowly after | The single valve leaks. | Clean or replace it. | |
| being raised | The overflow valve leaks. | Clean or replace it. | |
| | Manual unloading valve or electrical unloading | Clean or replace it. | |
| | valve leaks. | · | |
| | The oil filter is jammed. | Clean or replace it. | |
| | Oil level is too low. | Add oil. | |
| Raising too slow | The overflow valve is not adjusted to the right position. | Adjust it. | |
| ivaising too slow | The hydraulic oil is too hot (above 45°) . | Change the oil. | |
| | The seal of the cylinder is abraded. | Replace the seal. | |
| | Inside surface of the posts is not well greased. | Add grease. | |
| | The throttle valve jammed. | Clean or replace. | |
| Lauradia a ta a ala | The hydraulic oil is dirty. | Change the oil. | |
| Lowering too slow | The anti-surge valve jammed. | Clean it. | |
| | The oil hose jammed. | Replace it. | |
| The wire rope is abraded | No grease when installation or out of lifetime | Replace it. | |

6. Maintenance

Easy and low cost routine maintenance can ensure the lift work normally and safely. Following are requirements for routine maintenance. You may choose the frequency of routine maintenance by consulting your lift's working conditions and time.

THE FOLLOWING PARTS NEED TO BE LUBRICATED

| S/N | Description | | | |
|-----|---------------|--|--|--|
| 1 | Upper wheel | | | |
| 2 | Wire rope | | | |
| 3 | Chain wheel | | | |
| 4 | Chain | | | |
| 5 | Sliding block | | | |
| 6 | Pin | | | |
| 7 | Arm block | | | |
| 8 | Lifting arm | | | |
| 9 | Tray | | | |
| 10 | Down wheel | | | |



6.1. Daily checking items before operation

The user must perform daily check. Daily check of safety latch system is very important – the discovery of device failure before action could save your time and prevent you from great loss, injury or casualty.

- •Before operation, judge whether the safety latch in engaged by sound.
- ·Check whether oil hose well connected and whether it leaks or not.
- ·Check the connections of chain and wire rope and check the power unit.
- ·Check whether plug bolts firmly screwed.
- ·Check if safety teeth and safety block matched well or not.

6.2. Weekly checking items

- ·Check the flexibility of moving parts.
- ·Check the working conditions of safety parts.
- •Check the amount of oil left in the oil tank. Oil is enough if the carriage can be raised to highest position. Otherwise, oil is insufficient.
- ·Check whether plug bolts firmly screwed.

6.3. Monthly checking items

- ·Check whether plug bolts firmly screwed.
- ·Check the tightness of the hydraulic system and screw firm the joints if it leaks.
- •Check the lubrication and abrasion circumstance of axial pins, carriages, lifting arms and other related parts and replace in time with new ones if they failed to work well.
- ·Check the lubrication and abrasion circumstance of wire rope.

6.4. Yearly checking items

- ·Empty the oil tank and check the quality of hydraulic oil.
- ·Wash and clean the oil filter.

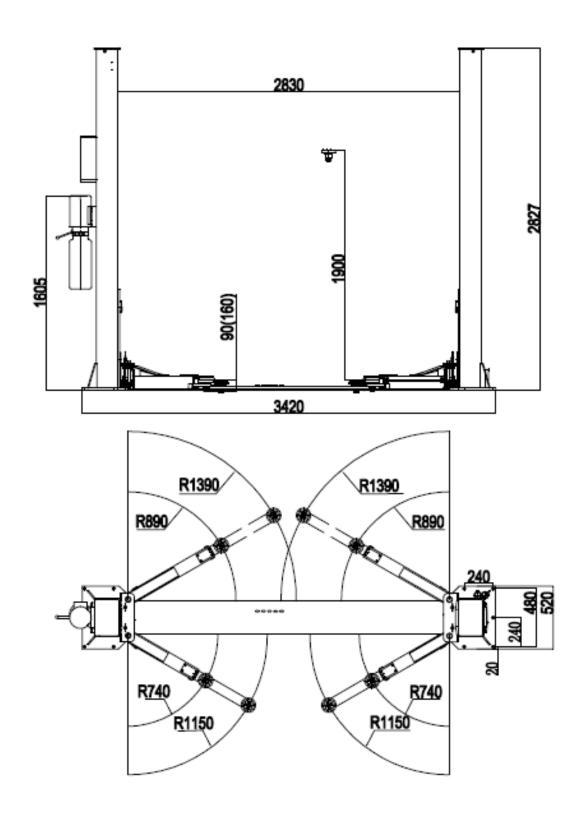
If users strictly follow the above maintenance requirements, the lift will keep in a good working condition and meanwhile accidents could be avoided to a large extent.

7. ANNEX

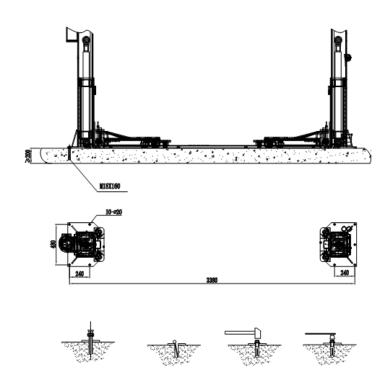
Annex 1 , Packing List of the whole lift

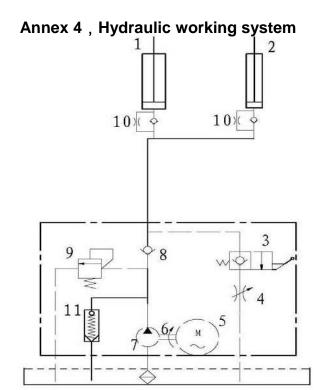
| S/N | Name | Drawing # / Size | Description | Q'ty |
|-------|------------------------------------------|------------------|----------------|--------------------|
| 1 | Posts | 6254M-A1 | Component | 2 |
| 2 | Carriage | 6254M-A2 | Component | 2 |
| 3 | Long arm bracket | 6254E-A7 | Component | 1 left and 1 right |
| 4 | Short arm bracket | 6254E-A8 | Component | 1 left and 1 right |
| 5 | Right packing frame | 6254E-A30-B1 | | 1 |
| 6 | Left packing frame | 6254E-A30-B2 | | 1 |
| 7 | Assistant cylinder | 6254-A5-B4 | Component | 1 |
| 8 | Main cylinder | 6254-A5-B5 | Component | 1 |
| 9 | Power unit | 6254-A5-B6 | Component | 1 |
| 10 | Cover plate | 6254E-A10 | Q235A | 1 |
| 11 | Bottom trough plate | 6254E-A9 | Welding piece | 1 |
| 12 | Electrical system | 6254M-A5 | Component | 1 |
| 13 | Wire rope L=8785mm | 6254-A6 | Component | 2 |
| 14 | Power unit carton | 825*225*312mm | | 1 |
| 15 | Parts carton(include the following parts | 850*340*130mm | | 1 |
| 15.1 | Rubber protector | 6254-A7-B10 | Rubber | 2 |
| 15.2 | Short oil hose L=1300mm | 6254-A5-B7 | Component | 1 |
| 15.3 | Short oil hose L=2880mm | 6254-A5-B9 | Component | 1 |
| 15.4 | Chain protection hook | 6254-A1-B6 | Q235A | 4 |
| 15.5 | Tray | 6254E-A7-B4 | Component | 4 |
| 15.6 | Foot protector | 6254-A7-B5 | Component | 2 |
| 15.7 | Short foot protector | 6254S-A9-B3 | Welding piece | 2 |
| 15.8 | Height adapter | 6254E-A11 | Q235A | 4 |
| 15.9 | Pin | 6214F-A12 | Component | 4 |
| 15.10 | Chain protection | 6254-A1-B5 | Cloth | 2 |
| 15.11 | Chain protection hook | 6254-A1-B6 | Welding piece | 4 |
| 15.12 | Bolt | M10*30 | Standard piece | 4 |
| 15.13 | Screw | M8*12 | Standard piece | 8 |
| 15.14 | Screw | M8*25 | Standard piece | 4 |
| 15.15 | Screw | M6*8 | Standard piece | 4 |
| 15.16 | Flat washer | M6 | Standard piece | 8 |
| 15.17 | Flat washer | M10 | Standard piece | 4 |
| 15.18 | Spring washer | M10 | Standard piece | 4 |
| 15.19 | Nut | M10 | Standard piece | 4 |
| 15.20 | Nut | M6 | Standard piece | 8 |
| 15.21 | Circle for shaft | 50 | Standard piece | 4 |
| 15.22 | Expansion bolt | M18*160 | Standard piece | 10 |

Annex2, Overall diagram



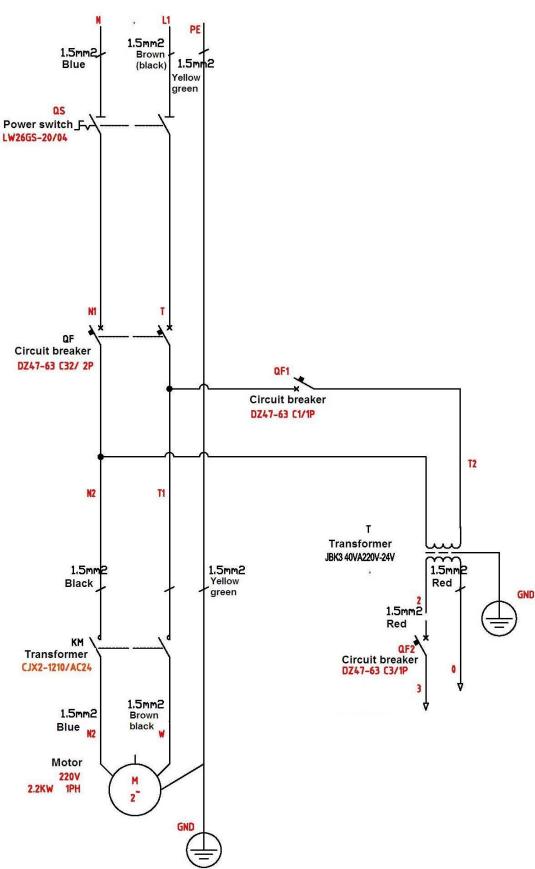
Annex3, Diagram for ground fixing





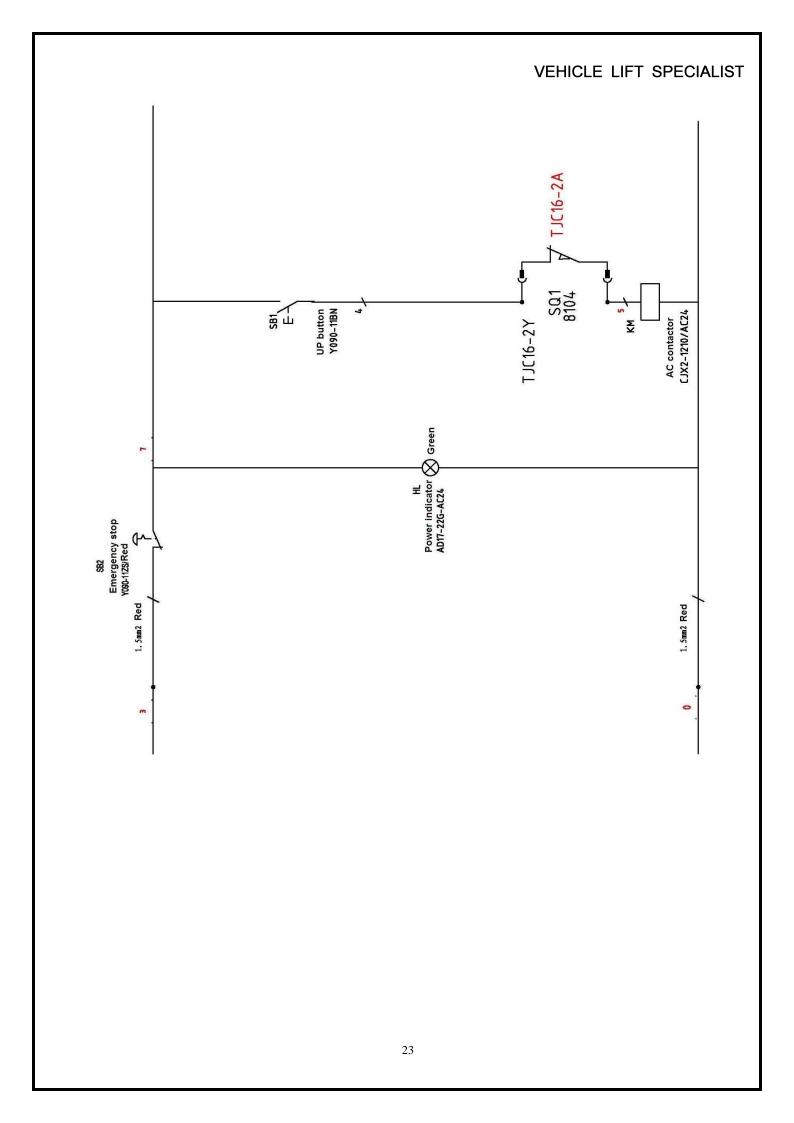
- 1. Main cylinder
- 2. Assistant cylinder
- 3. Manual unloading valve
- 4. Throttle valve
- 5. Motor
- 6. Coupling
- 7. Gear pump
- 8. Single-way valve
- 9. Overflow valve
- 10. Anti-surge valve
- 11. Cushion valve

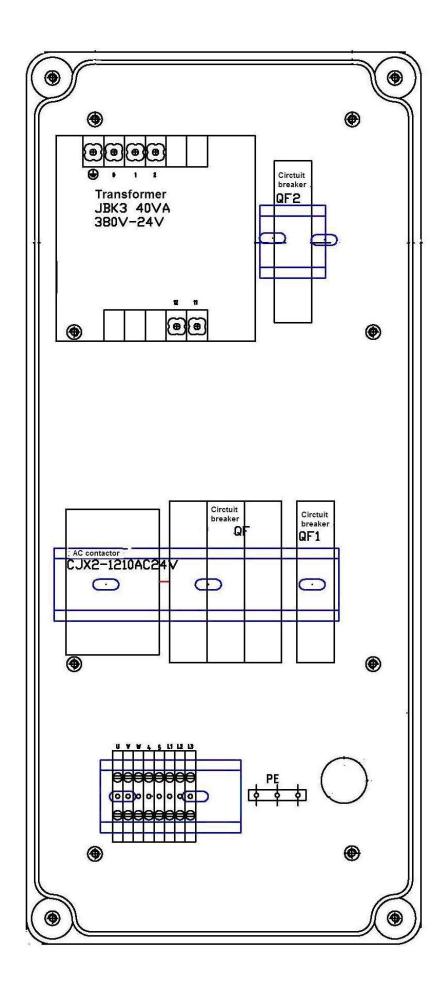
| | VEHICLE LIFT SPECIA | \LIS |
|-------------------------|---------------------|------|
| | | |
| Annex5 , Wiring diagram | | |
| Single phase | | |
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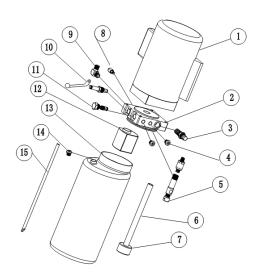
Three phase

VEHICLE LIFT SPECIALIST Black 1.5mm2 Black Black Yellow green OF Circuit breaker DZ47-63 C16/ 3P QF1 Circuit breaker DZ47-63 C1/1P T2 SI TI Transformer JBK3 40VA380V-24V 1.5mm2 Red 1.5mm2 1.5mm2 Yellow green Black GND 1.5mm2 Red KM \ Contactor QF2 Circuit breaker CJX2-1210/AC24 0 DZ47-63 C3/1P U Motor 380V(220V) 2.2KW 3PH

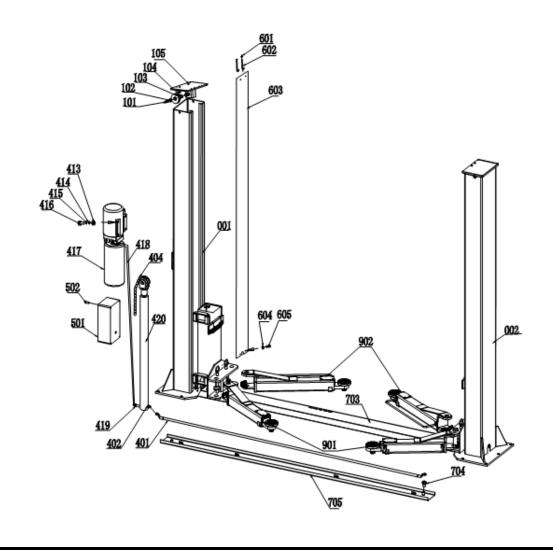


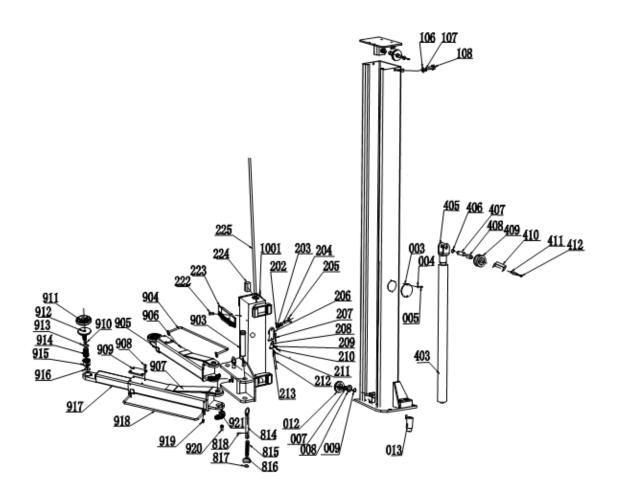


Annex 6, Separate diagrams for the lift For the pump:



| 1 | Motor | 1 |
|----|------------------------|---|
| 2 | Hydraulic block | 1 |
| 3 | Overflow valve | 1 |
| 4 | Fitting | 2 |
| 5 | Cushion valve | 1 |
| 6 | Absorbing oil pipe | 1 |
| 7 | Oil filter | 1 |
| 8 | Throttle valve | 1 |
| 9 | Oil hose tie-in | 1 |
| 10 | Manual unloading valve | 1 |
| 11 | One way valve | 1 |
| 12 | Gear pump | 1 |
| 13 | Oil tank | 1 |
| 14 | Oil tank cover | 1 |
| 15 | Oil back pipe | 1 |
| | | |





| S/N | Material No. | Name | Drawing#/Size | Qty | Description | Remark |
|------|--------------|-------------------|-------------------|-----|----------------|---------|
| 001 | 616001 | Main post | EE-6254-A1-B1 | 1 | Welding piece | |
| 002 | 616002 | Assistant post | EE-6254-A2-B2 | 1 | Welding piece | |
| 003 | 401014 | Cover plate | EE-6254A-A1-B4 | 2 | Q235A | |
| 004 | 217001 | Flat washer | M6 | 4 | Standard piece | |
| 005 | 215003 | Screw | M6*8 | 4 | Standard piece | |
| 012 | 241063 | Down wheel | EE-6254E-A1-B1 | 4 | 45# | |
| 007 | 220001 | Oil less bearing | SF-1 2512 | 4 | Standard piece | |
| 800 | 241014 | Washer | EE-6254A-A1-B2 | 4 | Q235A | |
| 009 | 219002 | Circlip for shaft | GB/894.1-1986 φ25 | 4 | Standard piece | |
| 13 | 241071 | Height adapter | EE-6254E-A11 | 4 | Welding piece | L=130mm |
| 101 | 211001 | Screw | M8*12 | 2 | Standard piece | |
| 102 | 401079 | Screen | EE-6254A-A3-B3 | 2 | Q235A | |
| 103 | 241008 | Upper wheel | EE-6254A-A3-B1 | 2 | 45# | |
| 104 | 220002 | Oil less bearing | SF-1 2518 | 2 | Standard piece | |
| 105 | 601004 | Topper plate | EE-6254A-A3-B2 | 2 | Welding piece | |
| 106 | 217005 | Flat washer | M12 | 4 | Standard piece | |
| 107 | 218005 | Spring washer | M12 | 4 | Standard piece | |
| 108 | 212002 | Bolt | M12*20 | 4 | Standard piece | |
| 1001 | 616003 | Carriage | EE-6254-A7-B8 | 2 | Welding piece | |

| C/NI | Material No. | Names | Drawin a#/Cina | 04.7 | Description | Damark |
|------|------------------|----------------------------|--------------------|----------|-----------------------------|-------------------|
| S/N | Material No. | Name Nut | Drawing#/Size M20 | Qty 2 | Description Ctondard piece | Remark |
| 202 | 216009 | | M20 | | Standard piece | |
| 203 | 218009 241011 | Spring washer Shaft casing | EE-6254A-A7-B3 | 2 | Standard piece Q235A | |
| | † | Bolt | | 2 | | |
| 205 | 212010 | | M20*45 | | Standard piece | |
| 206 | 241015 | Safety latch | EE-6254A-A7-B4-C1 | 2 | Welding piece | |
| 207 | 241024 | Spring | EE-6254A-A7-B2 | 2 | Standard piece | |
| 208 | 401030 | Sliding board | EE-6254A-A7-B4-C1- | 2 | Q235A | |
| 209 | 241031 | Casing | EE-6254A-A7-B4-C1- | 2 | Q235A | |
| 210 | 211002 | Screw | M8*35 | 2 | Standard piece | |
| 211 | 241032 | Adjusting spring | EE-6254A-A7-B4-C2 | 2 | Standard piece | |
| 212 | 04.4007 | Wire rope | EE-6254A-A7-B4-C3 | 2 | Component | |
| 213 | 214007 | Screw M6*50 | FF 0054F 40 B4 | 2 | Standard piece | |
| 814 | 241077 | Pulling rod | EE-6254E-A2-B1 | 4 | Welding piece | |
| 815 | 255002 | Spring | EE-6214F-A3-B5 | 4 | Standard piece | |
| 816 | 254016 | Safety teeth | EE-6214F-A3-B3 | 4 | Q235A | |
| 817 | 219012 | Circlip for shaft | 22 | 4 | Standard piece | |
| 818 | 224054 | Pin | 5*35 | 4 | Standard piece | |
| 222 | 214003 | Screw | | 4 | Standard piece | |
| 223 | 242002 | Rubber pad | EE-6254A-A7-B10 | 2 | Rubber | |
| 224 | 242003 | Sliding block | EE-6254A-A7-B1 | 16 | Nylon 1010 | |
| 225 | 241021 | Wire rope | EE-6254A-A6 | 2 | Component | L=8785mm |
| 901 | | Short arm | EE-6254E-A8 | 1 | Component | |
| 902 | | Long arm bracket | EE-6254E-A7 | 2 | Component | |
| 903 | 241069 | Pin | EE-6254E-A12 | 4 | Component | |
| 904 | 603019 | Foot protector | EE-6254S-A8-B5 | 2 | Welding piece | |
| 905 | 603008 | Long extensive | EE-6254E-A7-B3 | 2 | Welding piece | |
| 906 | 603007 | Long arm | EE-6254E-A7-B1 | 2 | Welding piece | |
| 907 | 603013 | Short arm | EE-6254E-A8-B1 | 2 | Welding piece | |
| 908 | 214019 | Screw | M8*10 | 16 | Standard piece | |
| 909 | 242018 | Rubber pad | EE-6254E-A7-B2 | 4 | Rubber | |
| 910 | 219014 | Circlip for shaft | | 4 | Standard piece | |
| 911 | 242014 | Rubber pad | EE-6254E-A7-B4-C4 | 4 | Rubber | |
| 912 | 241077 | Tray | EE-6254E-A7-B4-C1 | 4 | Welding piece | |
| 913 | 219015 | Circlip for shaft | | 8 | Standard piece | |
| 914 | 241065 | Casing | EE-6254E-A7-B4-C2 | 4 | Q235A | |
| 915 | 241064 | Inner casing | EE-6254E-A7-B4-C3 | 4 | Q235A | |
| 916 | 219009 | Circlip for shaft | GB/T894.1-1986 | 4 | Standard piece | |
| 917 | 603010 | Short extensive | EE-6254E-A8-B2 | 2 | Welding piece | |
| 918 | 603018 | Foot protector | EE-6254S-A9-B3 | 2 | Welding piece | |
| 919 | 211001 | Screw | M8*12 | 8 | Standard piece | |
| 920 | 211074 | Screw | M10*20 | 12 | Standard piece | |
| 921 | 254016 | Half teeth block | EE-6214F-A4-B3 | 4 | Q235A | |
| 401 | 242004 | Long oil hose | EE-6254E-A4-B2 | 1 | Component | 2880mm |
| 402 | 241043 | Short tie-in | EE-6254A-A5-B10 | 2 | 35# | Anti-surge valve |
| 403 | 241002 | Assistant cylinder | EE-6254A-A5-B4 | 1 | Component | , and odigo valvo |
| 404 | 241002 | Leaf chain | LH1234-127 | 2 | Component | |
| 405 | 241005 | Chain wheel seat | EE-6254A-A5-B1 | 2 | Welding piece | |
| 406 | 219002 | Circlip for shaft | GB/T894.2-1986 25 | 4 | Standard piece | |
| 407 | 241009 | | | 2 | 45# | |
| 407 | 241009 | Chain wheel | EE-6254A-A5-B2 | | 1 0# | |

| S/N | Material No. | Name | Drawing#/Size | Qty | Description | Remark |
|-----|--------------|-------------------|-----------------|-----|----------------|------------------|
| 408 | 220003 | Oil less bearing | SF-1 2548 | 2 | Standard piece | |
| 409 | 241010 | Chain wheel | EE-6254A-A5-B3 | 2 | 45# | |
| 410 | 241051 | Screen board | EE-6254A-A5-B06 | 2 | Q235A | |
| 411 | 218002 | Spring washer | M6 | 4 | Standard piece | |
| 412 | 211028 | Screw | M6*20 | 4 | Standard piece | |
| 413 | 212008 | Bolt | M10*30 | 4 | Standard piece | |
| 414 | 218004 | Spring washer | M10 | 4 | Standard piece | |
| 415 | 217004 | Flat washer | M10 | 4 | Standard piece | |
| 416 | 216005 | Nut | M10 | 4 | Standard piece | |
| 417 | | Power unit | EE-6254A-A5-B6 | 1 | Component | |
| 418 | | Short oil hose | EE-6254A-A5-B7 | 1 | Component | 1300mm |
| 419 | 241042 | Long tie-in | EE-6214A-A5-B4 | 1 | Component | |
| 420 | 241001 | Main cylinder | EE-6254A-A5-B5 | 1 | Component | Anti-surge valve |
| 501 | | Electrical system | EE-6254A-A4 | 1 | Component | |
| 502 | 215032 | Screw | GB/T70.8-1885 | 4 | Standard piece | |
| 601 | 216003 | Nut | M6 | 8 | Standard piece | |
| 602 | 241026 | Chain protection | EE-6254A-A1-B6 | 4 | Welding piece | |
| 603 | 242009 | Chain protection | EE-6254A-A1-B5 | 2 | Cloth | |
| 604 | 217001 | Flat washer | | 8 | Standard piece | |
| 605 | 215003 | Screw | M6*8 | 8 | Standard piece | |
| 703 | 403002 | Cover plate | EE-6254E-A10 | 1 | Q235A | |
| 704 | 211066 | Screw | GB/T70.3-2000 | 2 | Standard piece | |
| 705 | 603011 | Bottom trough | EE-6254E-A9 | 1 | Welding piece | |

Annex 7.Spare parts list

Spare parts list---electrical system

| S/N | Material No. | Name | Spec. | Unit | Qty | Remark |
|-----|--------------|-----------------|------------------|------|-----|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1 | 321001 | Power switch | LW26GS-20/04 | Pcs | 1 | |
| 2 | 322008 | Button | Y090-11BN | Pcs | 3 | |
| 3 | 324021 | Power indicator | AD17-22G-AC24 | Pcs | 1 | 122 Communication of the Commu |
| 4 | 320009 | Transformer | JBK-40VA220V-24V | Pcs | 1 | Same outlook as item 7 |
| 5 | 320098 | Transformer | JBK-40VA230V-24V | Pcs | 1 | Same outlook as item 7 |
| 6 | 320054 | Transformer | JBK-40VA240V-24V | Pcs | 1 | Same outlook as item 7 |
| 7 | 320057 | Transfomer | JBK-40VA380V-24V | Pcs | 1 | |

| S/N | Material No. | Name | Spec. | Unit | Qty | Remark |
|-----|--------------|------------------|------------------|------|-----|-------------------------|
| 8 | 320090 | Transformer | JBK-40VA400V-24V | Pcs | 1 | Same outlook as item 7 |
| 9 | 320090 | Transformer | JBK-40VA415V-24V | Pcs | 1 | Same outlook as item 7 |
| 10 | 330004 | AC contactor | CJX2-1210/AC24 | Pcs | 1 | Same odlook as item? |
| 11 | 327004 | Circuit breaker | DZ47-63 C16 /3P | Pcs | 1 | 0 0 0 |
| 12 | 327002 | Circuit breaker | DZ47-63 C32 /2P | Pcs | 1 | |
| 13 | 327003 | Circuit breaker | DZ47-63 C1 /1P | Pcs | 1 | |
| 14 | 327010 | Circuit breaker | DZ47-63 C3 /1P | Pcs | 1 | Same outlook as item 13 |
| 15 | 321024 | Limit switch | ME8104 | Pcs | 1 | |
| 16 | 336012 | Bridge rectifier | KBPC5A-35A | Pcs | 1 | |
| 17 | 335007 | Fuse | 4700UF/50V | Pcs | 1 | 10 = 50, 4700 = 50,47 |
| 18 | 328021 | Conntol box | Big one | Pcs | 1 | |

Spare parts list---machine part

| S/N | Drawing# | Name | Q'ty | Description | Remark |
|-----|-------------------|-----------------------|------|----------------|----------|
| 13 | EE-6254E-A11 | Height adapter | 4 | Welding piece | L=130mm |
| 814 | EE-6254E-A2-B1 | Pulling rod | 4 | Welding piece | |
| 815 | EE-6214F-A3-B5 | Spring | 4 | Standard piece | |
| 816 | EE-6214F-A3-B3 | Safety teeth 4 Q235A | | Q235A | |
| 817 | | Circlip for shaft 22 | 4 | Standard piece | |
| 223 | EE-6254A-A7-B10 | Rubber pad | 2 | Rubber | |
| 224 | EE-6254A-A7-B1 | Sliding block | 16 | Nylon 1010 | |
| 225 | EE-6254A-A6 | Wire rope | 2 | Component | L=8785mm |
| 909 | EE-6254E-A7-B2 | Rubber pad | 4 | Rubber | |
| 911 | EE-6254E-A7-B4-C4 | Rubber pad | 4 | Rubber | |
| 401 | EE-6254E-A4-B2 | Long oil hose | 1 | Component | 2880mm |
| 418 | EE-6254A-A5-B7 | Short oil hose | 1 | Component | 1300mm |
| 603 | EE-6254A-A1-B5 | Chain protection | 2 | Cloth | |
| 602 | EE-6254A-A1-B6 | Chain protection hook | 4 | Standard piece | |

Annex8, Size and weight requirements for the

| Model | Α | В | С | D | Е | F | G |
|---------|------|------|------|-----|-----|-----|-----|
| No. | (mm) | (mm) | (mm) | (T) | (T) | (T) | (T) |
| EE-6253 | 2400 | 2900 | 100 | 1.9 | 1.3 | 1.3 | 1.9 |
| EE-6254 | 2400 | 2900 | 100 | 2.3 | 1.9 | 2.3 | 1.9 |

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